

Ship 14/06

Work Order ID 70661

Monday, June 13, 2011 6:57:10 AM



Item ID: D3933-1

Accept



Setup Start



Revision ID:

Item Name: Aft Wall Protector

Stop



Start Date: 6/13/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/14/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3933

A

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3933

Dwg Rev: A

Prog Rev: A

2- Deburr if necessary

B11-6-13

SP 11/06/14

(2)

(2)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

B11-6-13

Work Order ID 70661

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Item ID: D3933-1

Accept



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Stop



Start Date: 6/13/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/14/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

Subtotal

(+2)

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

11/6/14 SP (2)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/14 JG
ME

11-06-12

Picklist Print

Monday, June 13, 2011 6:57:08 AM

Page 1

Work Order ID: 70661



Parent Item: D3933-1



Parent Item Name: Aft Wall Protector

Start Date: 6/13/2011

Required Date: 6/14/2011

Start Qty: 2.00

Required Qty: 2.00

Comments:

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| MLEXS.125-F60029-04 | | Purchased | No | | | 100 | sf | 1,758.215 | 7.01 | 14.02 | | | |
| | | | | | | | | | | | | | |
| GE PLASTICS LEXAN SHEET | | | | | | | | | | | | | |

1311-6-12

Location

MAT018

116236

Loc Qty

1758.215789

1758.21579

Loc Code

116236

70661

☒ First Article ☐ Prototype

Handwriting practice lines showing the letter 'J' written twice.

11/06/14

sed by



